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## **SD X40 Printer Components Explanation (English Version)**

Watch the full video here: https://youtu.be/knqVh7YZDJQ

### **Printer Module**

The printer module is the core of the SD X40 system, equipped with a high-resolution thermal transfer printhead, ribbon drive mechanism, and pneumatic cylinder. It supports 32mm or 53mm print widths and is suitable for coding on high-speed flexible packaging lines.



#### **Controller**

The industrial touchscreen controller allows users to edit print content, set parameters, and monitor system status. It supports multilingual interface, USB import/export, and real-time diagnostics.

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## **Controller-to-Printer Connection Cable**

An industrial-grade cable that transmits data and power between the controller and printer, ensuring reliable operation under demanding conditions.



## I/O Cable

Used for connecting sensors, encoders, and other external devices. Supports PLC integration for synchronized and automated coding operations.

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## **Air Pressure Regulator**

Ensures consistent pneumatic pressure (0.4-0.6 MPa) to the printhead for clean and stable impressions. Routine checks are recommended for the air filtration unit.





## **Rubber Pad**

Mounted beneath the printhead, the rubber pad provides shock absorption and printhead stability. Made of high-temp silicone, it should be checked every 3–6 months.



## **Test Ribbon**

A 300-meter, 32mm wide wax-based ribbon is included for initial setup and testing. Users can switch to resin or mixed ribbons for specific packaging needs.



#### **Power Cable**

Supplies stable power (AC 100–240V input, 24V DC output) with anti-interference features and secure locking connectors for industrial reliability.

