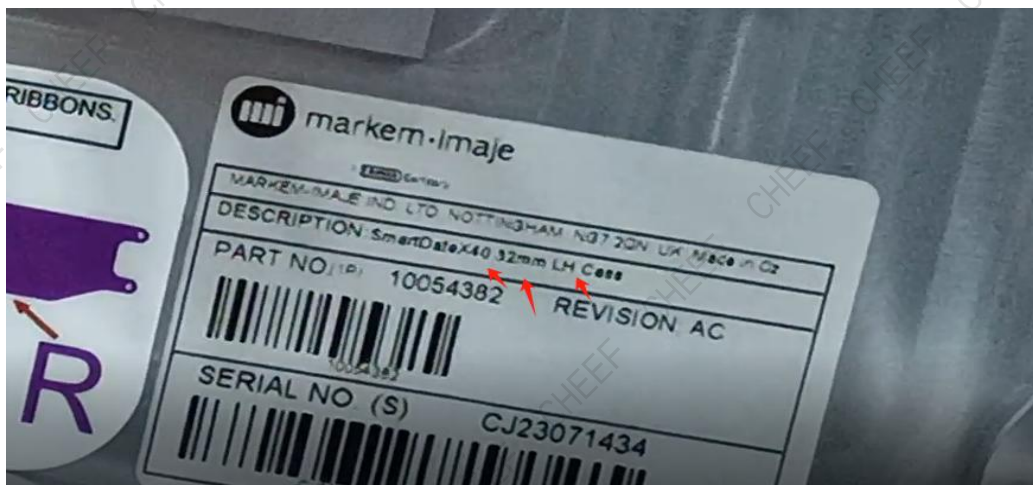


SD X40 Ribbon Installation Guide (English Version)

Watch the full video here: <https://youtu.be/kpeKZR0F6F0>

1. Identify Printer Model and Ribbon Direction

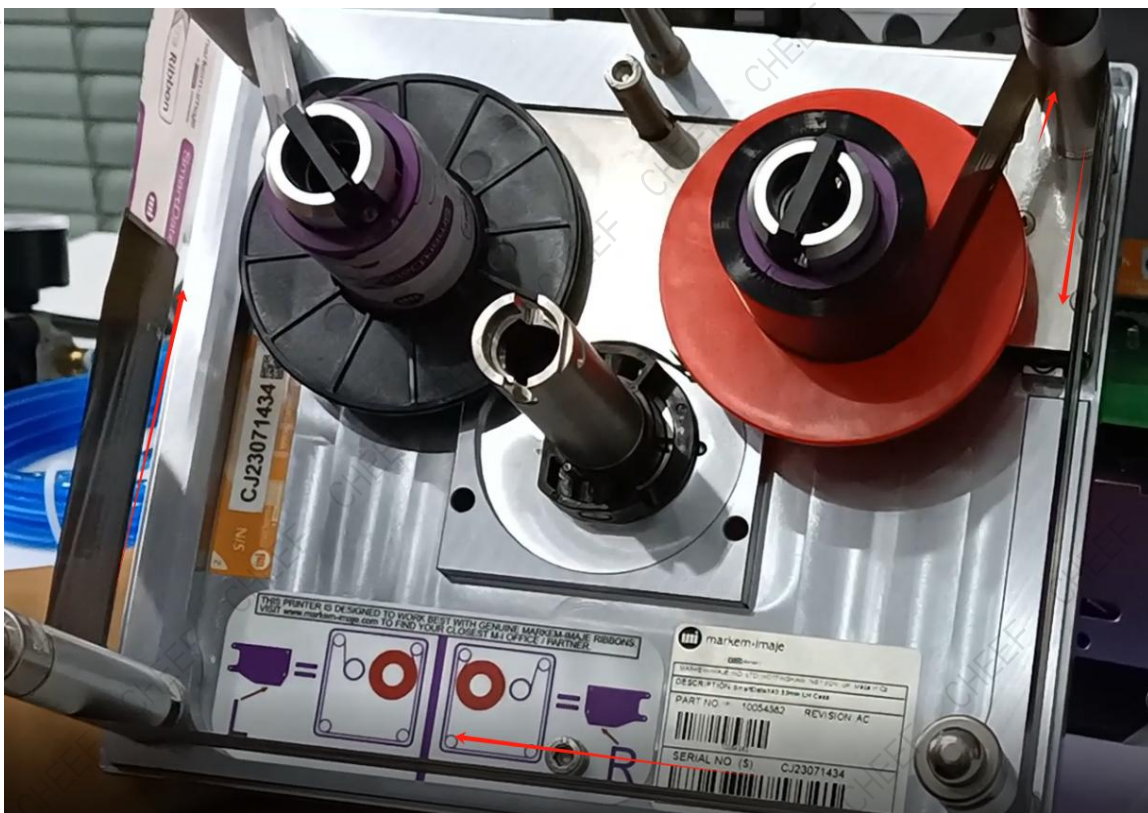
Before installing the ribbon, identify your SD X40 printer model and the winding direction. SD X40 supports both Left-Hand (LH) and Right-Hand (RH) models. In the video, the printer is a 32mm LH model, meaning the ribbon must follow a left-hand winding path.



2. Ribbon Winding Path

The correct winding path is from the left (supply reel) to the right (take-up reel). Align the red arrows or markers to ensure the ribbon winds correctly.

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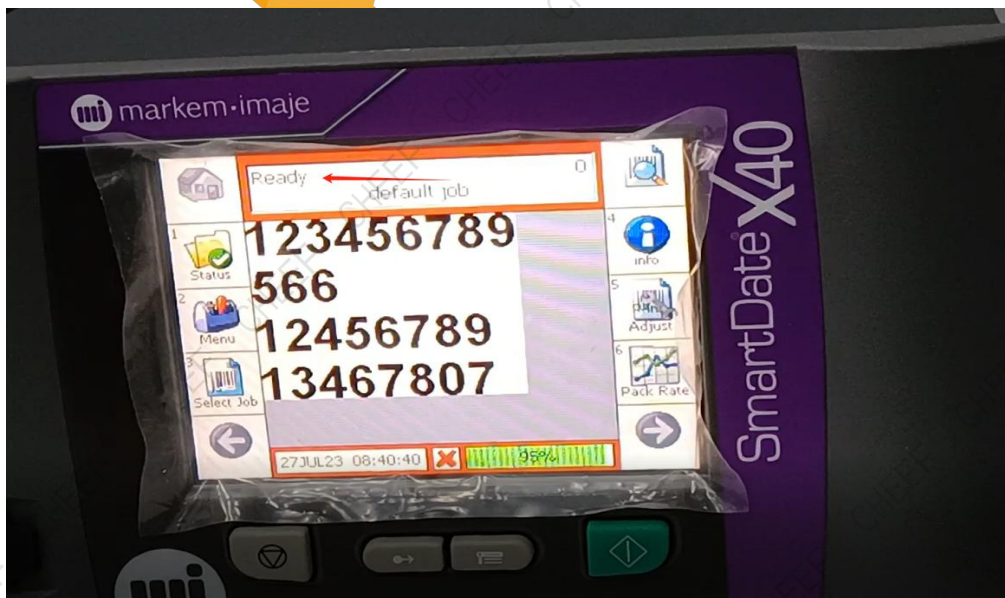
3. Load the Ribbon into the Printhead

Once wound, place the ribbon cassette into the SD X40 printer module. Ensure it is positioned accurately and locked into place securely.



4. Confirm System Recognition

After placement, rotate the adjustment knob. The printer controller will detect the ribbon. If the screen displays 'OK' and 'Ready', installation is complete.



5. Begin Printing

Once the ribbon is recognized and ready, the printer can begin printing immediately once connected to a production signal.